

Technical Data Sheet

Accutech HP0334G15M15CL

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight • Mineral, 15% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.12	1.12 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	1.5 g/10 min	1.5 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	479000 psi	3300 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	6530 psi	45.0 MPa	
Break	6090 psi	42.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	7.0 %	7.0 %	
Flexural Modulus	580000 psi	4000 MPa	ASTM D790
Flexural Strength	10200 psi	70.0 MPa	ASTM D790
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	85	85	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	298 °F	148 °C	
264 Psi (1.8 Mpa), Unannealed	239 °F	115 °C	
Additional Information			
Ash Content, ASTM D2584: 30%			

Notes

These are typical property values not to be construed as specification limits.